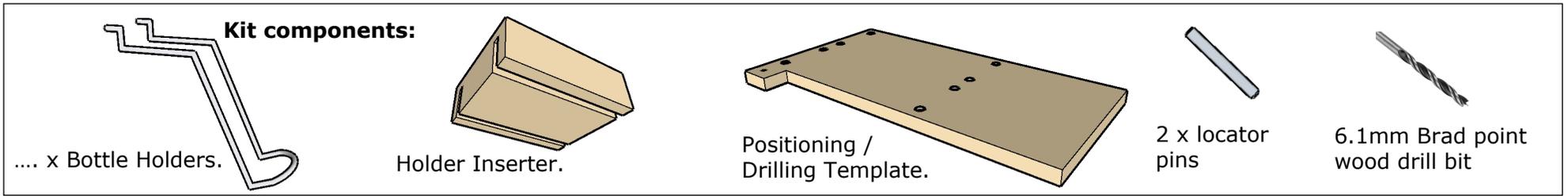


**Assembly Instructions for DIY "Label out" 65 Degree bottle. Self Positioning.**

N/B. Ideal for where multiple options (kits) are used in the same layout



**A Solid Substrate Bottle Holder Panel eg.. Plywood, Timber, MDF, Decorated MDF (NOT Particle Board) 16mm minimum thickness, is required.**

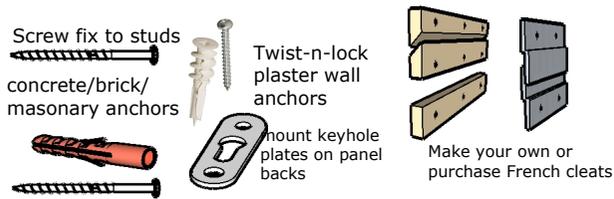
To establish Panel layout dimensions/bottles required go to.. [Downloads > DIY-"Label out" 65Degree panel layout/Bottle calculator.](#)

**Take Note; The top bottle exceeds the 203mmH height allowance by 75 - 100mm add 100mm for clearance or panel height extension.**

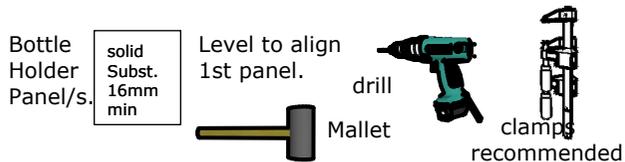
Allow 230mmH x 96mmW for each bottle displayed.

Panel/s can be mounted to any flat dry wall surface.

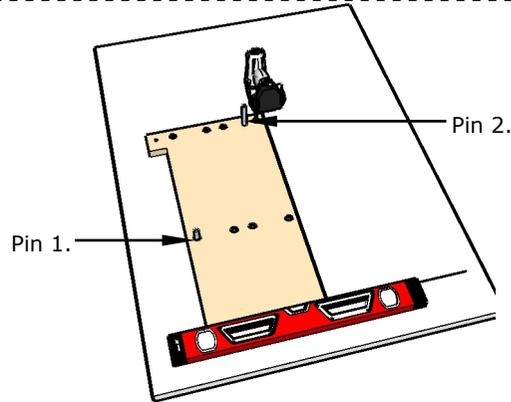
For Mounting suggestions detail go to; [Display panel mounting & backlighting download.](#)



**You need:** Fittings to connect panel/s to wall.

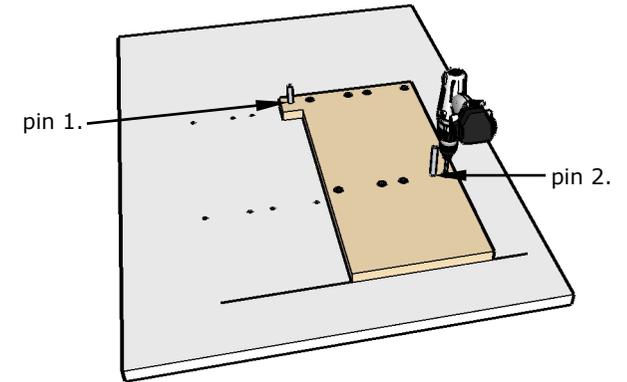


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Liability notice: Disyner Systems is unable to accept any liability for faulty wall conditions or damage to any internal wall components onto which the system is installed. We are unable to accept any liability if the assembly instructions are not followed exactly as stipulated.

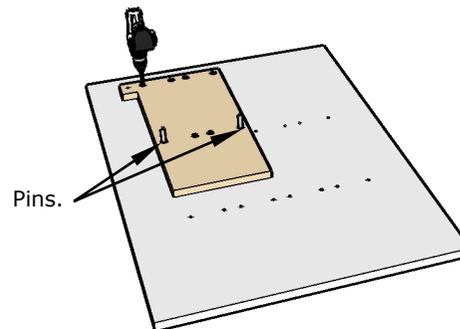


The lower edge of the template equals the bottom edge of the displayed bottles.

**1.** Establish the **lower L H starting point** on the substrate, position/level the Template on this point. *Draw a horizontal line along this point if adding to the layout.* **Hold Firmly** & drill 1st hole (drill bit supplied), insert 1st locator pin. (If Template moves realign) Drill 2nd hole & insert 2nd pin. Drill remaining holes.

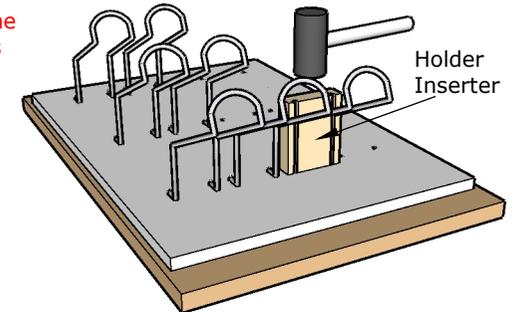


**3.** Reposition Template, insert pin into the top R.H hole. Align Template to the horizontal line, **hold firmly**. Drill 1st hole & insert 2nd pin. (as shown). Drill remaining holes. **Repeat the process** until all **lower** holes are completed.



**4.** Reposition Template to the L.H side & insert the 2 pins into the **top row of existing holes**. (as shown) Drill the top row of holes. Repeat process until **all holes** are completed.

Ensure that the Bottle Holders are face down as shown.



**5.** Place substrate on a firm base, insert the bottle Holder into the **Holder Inserter**, align over the holes, using a **mallet** insert the Bottle holder until the Inserter base is in **firm contact** with the substrate surface. Fix substrate to the wall.